

BRIK-CEN HM-658

DESCRIPTION

Synthetic glue based on an aqueous dispersion of vinyl polyacetate with reactive groups. **D3 HUMIDITY RESISTANCE**

PROPERTIES

- ✓ Application temperature +5°C to +35 °C
- ✓ Elastic
- ✓ High quality
- ✓ Humidity resistance
- ✓ High tensile strength
- ✓ Indoor and outdoor

APPLICATIONS

- Do-it-yourself and decoration
- For gluing wood boards, cardboard, composite, MDF, paper
- For installing exterior carpentry: windows, doors.
- For wood flooring

TECHNICAL INFORMATION

Properties	Method	Unit	Value
Appearance	VISUAL		White liquid
Viscosity	UNE EN ISO 2555	mPa.s	14.000 ± 3.000
Solids content	UNE 53356	%	50± 1
Tensile strength	EN 205	N/mm ²	1 hour: (7-9) 24 hours: (12-14) 7 days:>14
Min. film forming temperature (MFFT)	ISO 2115	°C	3
Open time(23°C)	INTERNAL (additional 200 micras for fiberboard with relative humidity of 65%	minutes	5-6

DIRECTIONS FOR USE

Stir the product before the use. Then apply a thin layer of glue over one of the surfaces to be bonded, by using either manual (brush, trowel, etc...) or mechanical (glue rollers) method. Press both parts together (open time and pressing time depend on atmospheric conditions). The surfaces to be bonded must be free of dust, oils and grease. The type of press (with pistons, common jacks, frame or veneer presses) will depend on the type of application that is required.

ADHESION

Excellent adhesion on most types of wood, wood boards, MDF, chipboard, cardboard.

CLEANING

Clean with water before cure.
Mechanical cleaning after cure.

HEALTH AND SAFETY

Safety data sheet available upon request of the client.

Packaging	Capacity	Best before
Gallon	5 kg	12 months
Gallon	10 kg	12 months
Gallon	20 kg	12 months
Bucket	20 kg	12 months

Note

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