

BRIK-CEN HM-438

DESCRIPTION

Vinyl polyacetate synthetic glue.

PROPERTIES

- ✓ Application temperature +5°C to +25 °C
- ✓ High quality
- ✓ High tensile strength
- ✓ Fast drying
- ✓ Yellow glue

APPLICATIONS

- For solid wood bonding
- For high speed demanding and high strength applications such as bonding in chair making, dowels,...
- For applications in the wood industry
- For applications in the furniture industry

TECHNICAL INFORMATION

Properties	Method	Unit	Value
Appearance	VISUAL		Yellow liquid
Viscosity	UNE EN ISO 2555	mPa.s	12.000 ± 4.000
Solids content	UNE 53356	%	54± 1
Min. film forming temperature (MFFT)	ISO 2115	°C	6
Tensile strength	EN 205	N/mm ²	14 ± 2

DIRECTIONS FOR USE

Stir the product before use. Then apply a thin layer of glue over one surface to be bonded, by using a manual (brush, trowel, etc...) or a mechanical (glue rollers) method. Press both parts together (open time and pressing time depend on atmospheric conditions). The surfaces to be bonded must be free of dust, oils and grease.

ADHESION

Excellent adhesion on most types of wood, wood boards, MDF, chipboard, cardboard.

CLEANING

Clean with water before cure.
Mechanical cleaning after cure.

HEALTH AND SAFETY

Safety data sheet available upon request of the client.

Packaging	Capacity	Best before
Gallon	5 kg	12 months
Gallon	10 kg	12 months
Gallon	20 kg	12 months
Bucket	20 kg	12 months

Note

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