



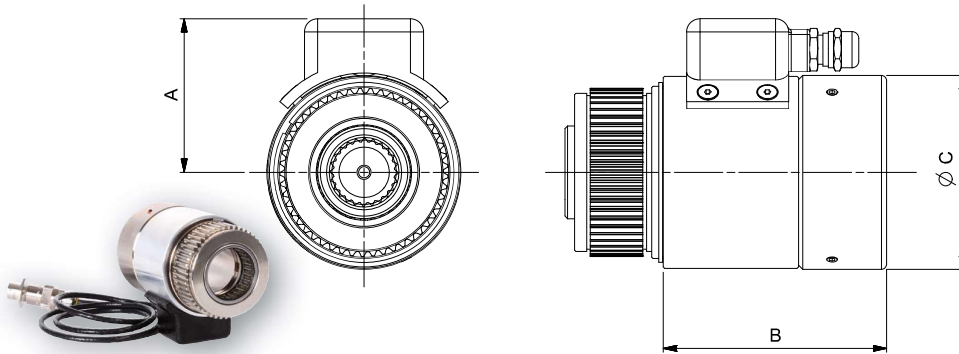
ANNULAR TRANSDUCERS

**4 ANNULAR TRANSDUCERS FOR 72 mm SERIES GEARBOX (HT & PT) (Not suitable for PTS/PTM tools)**

Suitable for PT-72 mm Remote Series and HT-72

50666.xxx	100 - 1,000 N·m
50667.xxx	150 - 1,500 N·m
50668.xxx	200 - 2,000 N·m

Standard calibration is performed loading counter-clockwise only.



**Torque and Angle Annular Transducer Note:**

- 5,000 N·m and above include dowels on both mounting faces
- Angle resolution < 1° when used with T-Box™ 2
- CW+CCW calibration is standard
- Use 60308.xxx series lead for direct connection to T-Box™ 2 for torque and angle/turns monitoring and storage
- PT square drive and other parts may require removal to fit transducer
- All the above are standard construction. Harsh Environment models are available on request
- '.INDA' versions are available on request

Note: PTS™ and reactions with dowel holes can be supplied at an extra cost on request. Request details on PneuTorque® Type 'XD'

**4 ANNULAR TRANSDUCERS FOR PTS/PTM 72**

Suitable for PTS/PTM-72 mm Series

50840.xxx	100 - 1,000 N·m
50841.xxx	150 - 1,500 N·m
50842.xxx	200 - 2,000 N·m
50846.LOGA	100 - 1,000 N·m with Angle

Model	Annular Transducers for use with 72 mm Series Multipliers	Annular Transducers for use with 72 mm Series Multipliers
Part Number	50666.xxx 50667.xxx 50668.xxx 50840.xxx 50841.xxx 50842.xxx	50846.LOGA
Dimensions (mm)	A	58
	B	84
	∅C	72
Weight (kg)	1.5	3.1

**4 ANNULAR TRANSDUCERS**

SECCAL.CW	Secondary calibration in one direction on annular transducers for HT/PT9 & HT/PT11 to extend the range below 10% of the rated capacity, when ordered with new unit
SECCAL.CW+CCW	Secondary calibration in two directions on annular transducers for HT/PT9 & HT/PT11 to extend the range below 10% of the rated capacity, when ordered with new unit
ADDCALPOINTS.NEW	Additional calibration steps below 10% of rated capacity to 2% for transducers up to 7,000 N·m (5,000 lbf·ft) when ordered with new unit

TRANSDUCER LEADS



If ordering a static, annular or rotary transducer you will also require a corresponding lead (see list below).

To comply with the latest calibration standards, most new transducer leads will have a suffix to indicate the length in centimetres.

**4 TRANSDUCER LEADS**

60216.200	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to 10 Way Transducer for use with Norbar Rotary Transducers
60217.200	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to 6 Way Transducer for use with Norbar Static & Annular Transducers
60223.200	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to no connector
60224.200	10 Way Transducer to no connector
60225.200	6 Way Transducer to no connector
51067.225	ETS to Transducer (Pre 1994) + 5 way (60055)
60152.225	ETS to Transducer (Post 1994) + 5 way (60163)
60308.400	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to Torque & Angle Annular Transducers

**4 TRANSDUCER LEADS**

60308.600	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to Torque & Angle Annular Transducers
60308.1000	PRO-LOG, TST & TTT to Torque & Angle Annular Transducers

Other lengths can be ordered at an additional cost.

Note: The system should be calibrated with the increased length lead, as calibration may be effected.

Note: The maximum permissible cable length is 15 m for TST, TTT or T-Box™ 2 and 7 m with a T-Box™ XL. Contact Norbar for further details.



TOOL CONTROLLERS

The Tool Controller shut-off system is supplied in a wall box for 'External Control' versions of the Norbar PTM series of tools. This can give a much greater range of functionality than is possible on the 'Internal Control' version of the tool.

11 TOOL CONTROLLER (TTT based)	
60244	Shut-off system in wall box <small>Tool Controllers are supplied without leads</small>
61127.600	Lead for PTM Series Tool
61126.600	Transducer Lead for PT Series Tool
61128.600	Solenoid Lead for PT Series Tool (for single valve) <small>Other lead lengths can be ordered at an additional cost. Both 61126.600 and 61128.600 are required to control a PT Series tool with a tool controller.</small>

11 TRANSDUCER LEADS FOR TOOL CONTROLLERS	
61135.600	Transducer Lead for PTM-EC and Angle Series Tools, 6 m
61135.1000	Transducer Lead for PTM-EC and Angle Series Tools, 10 m
60308.400	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to Torque & Angle Annular Transducers
60308.600	PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to Torque & Angle Annular Transducers
60308.1000	PRO-LOG, TST & TTT to Torque & Angle Annular Transducers

The models above are a sample of the controllers that Norbar produce. Please contact Norbar for your special requirements.

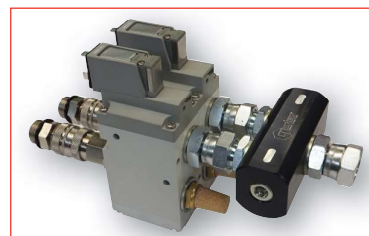
**Tool Controller for Valve Testing**

Tool controller for PneuTorque® remote tools fitted with annular torque & angle transducer and solenoid operated valve assemblies.

- 10" touchscreen HMI & PLC housed in a painted steel enclosure for indoor / workshop use
- Data entry fields for test valve details, operator, time, date, torque limits & angle / turns limits
- Forward / reverse cycling to user programmable number of cycles, variable up to 32,000°
- One torque transducer port, for 'LOGA' or 'LOG' connection
- One twin solenoid port for connection to valve assembly
- One hand pendant input port
- Two proximity limit switch ports (for use where angle is not measured at the transducer)
- One customer pressure sensor port, (2mV/V), for data recording (not tool shut-off)
- One RS232 + one USB data output ports
- Real time torque & angle or torque & turns data streaming
- Test data capture and output in CSV format onto external USB drive, for the generation of customer test reports & graphs
- Emergency stop button and torque overload limit function



*Tool Controller with Hand Pendant from Valve Testing Controls Kit for use with AC servo drive or pneumatic drive tools*



*Example of Remote 108 Operating Valve Assembly fitted to a 108 Remote Motor Part No. 60309  
This assembly includes two 3 way shut-off valves Part No. 28943*

8 3 WAY SHUT-OFF VALVE	
28943	3 Way Shut-off Valve 10 BAR Maximum Air Pressure
8 TWIN SOLENOID VALVE ASSEMBLY	
60309	Twin Solenoid Valve Assembly for 108 Remote Tools
60310	Twin Solenoid Valve Assembly for 72 Remote Tools
60298.600*	Solenoid Lead for twin valve assembly, 6 m
60298.1000*	Solenoid Lead for twin valve assembly, 10 m

\* For use with special tool controllers.