



Simply turning the scroll plate easily adjusts the guide fingers over standard

or coated pipe to center the die every time.

## ADJUSTABLE GUIDE THREADER SETS

#### **FFATURES**

Economical and convenient because it's only necessary to have a die for each
pipe size, not a die and a head.

The Reed adjustable guide system and solid block dies make these the most economical, most convenient and most versatile threader sets on the market. Because the adjustable guide system adjusts to different sizes of pipe, it is only necessary to have a die for each pipe size, not a die plus a head. Other threader sets which require a die and a head for each size take up considerably more room in the toolbox or truck. Further, with two pawls, handle swing is faster on the adjustable guide threader sets — half the time of one pawl competitive sets, and best for close quarter work. Adjustable Guide Threader Sets work well on coated pipe because the diehead can fit over the coating and then be tightened down into place. So, there is no need to peel back the coating before threading. This speeds up the job and permits maximum retention of the protective coating to extend pipe life. Adjustable Guide Threader Sets use Reed Block Dies for easy cutting and precise threading. Block dies may also be used as pipe thread chasers to clean-up the threads and remove debris.

### SERIES SD81 USES OS (2" X 2") DIES

Catalog No.	Item Code	Range Inches	Dies Included	Weight	
				lbs	kg
SD81-4*	05105	1/2 - 1	3	6.8	3.1

### SERIES SD84 FULL RANGE 1/2" - 2" - USES 2S (4" X 4") DIES

SD84-4*	05151	1/2 - 2	6	29.1	13.2
SD84-5*	05149	<sup>3</sup> /4 - 2	5	26.1	11.9
SD84-6*	05147	1 - 2	4	23.2	10.6
SD84-7*	05145	1 <sup>1</sup> /4 - 2	3	19.8	9.0
* EVALUABLE			•	•	

\*EXCLUSIVE

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The Reed block die is machined as a unit to ensure perfect threads and to eliminate the danger of inserting a chaser into the wrong slot.

# **BLOCK DIES**

### **FEATURES**

- Reed's block dies thread both carbon steel and stainless steel with no die change required.
  - Produce the most **precise thread** of any die.
  - Block dies are made from hardened and tempered tool steel for toughness and wearability.

Only Reed solid block dies have wide throats and extra-fine threads that actually pull the die onto the pipe, even if the burr is large. CNC-milled from solid tool steel, solid block dies are available in NPT threads. Chasers do not have to be individually set. Reed chasers are machined as a unit (not bolted in place) for perfect alignment. Lower cost and less weight are two more good reasons to use Reed solid block dies compared to systems requiring die changes. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

### NPT - SOLID DIES FOR STEEL / STAINLESS STEEL

Catalog	Item	Size	Block	Stocks That Dies Fit		Weight	
No.	Code	3126	Size Inches			lbs	kg
0SP1/8*	05400	1/8	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP1/4*	05402	1/4	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP3/8*	05404	3/8	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP1/2*	05406	1/2	2 X 2	S81, SD81, 81	71D	0.5	0.2
0SP3/4*	05408	3/4	2 X 2	S81, SD81, 81	71D	0.5	0.2
0SP1*	05410	1	2 X 2	S81, SD81, 81	71D	0.5	0.2
2SP1/2*	05524	1/2	4 X 4	S84, SD84, 84	_	3.0	1.4
2SP3/4*	05526	3/4	4 X 4	S84, SD84, 84	-	2.9	1.3
2SP1*	05528	1	4 X 4	S84, SD84, 84	_	3.4	1.5
2SP1 1/4*	05530	1 1/4	4 X 4	S84, SD84, 84	-	3.2	1.5
2SP1 1/2*	05532	1 1/2	4 X 4	S84, SD84, 84	-	3.0	1.4
2SP2*	05534	2	4 X 4	S84, SD84, 84	-	2.6	1.2

\*EXCLUSIVE

THREADGUARD CUTTING OIL ON P. 56